Motor Control Demonstration System
using the 56F8013 Demonstration Board
User Guide

56F8000
16-bit Digital Signal Controllers

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Document Revision History

Version History	Description of Change
Rev. 0	Initial Release
Rev. 1	Changing T3 to T1 on page 27 of schematics

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Preface

This reference manual describes the hardware on the 56F8000 Motor Control Board in detail.

Audience

This document is intended for application developers who are creating software for devices using the Freescale 56F8000 Motor Control Board or a member of the 56F801x family.

Organization

This manual is organized into two chapters and two appendixes.

- **Chapter 1, Introduction**, provides an overview of the Demonstration Board and its features.

- **Chapter 2, Technical Summary**, describes in detail the 56F8000 Motor Control Board hardware.

- **Appendix A, Motor Control Schematics**, contains the schematics of the 56F8000 Motor Control board.

- **Appendix B, Motor Control Bill of Material**, provides a list of the materials used on the 56F8000 Motor Control Board.

Suggested Reading

More documentation on the 56F8000 Motor Control Board and the 56F8013 Demonstration Board may be found at URL:

www.freescale.com

Notation Conventions

This manual uses the following notational conventions:

Term or Value	Symbol	Examples	Exceptions
Active High Signals (Logic One)	No special symbol attached to the signal name	A0 CLKO	
Active Low Signals (Logic Zero)	Noted with an overbar in text and in most figures	$\overline{WE}$ $\overline{OE}$	In schematic drawings, Active Low Signals may be noted by a backslash: /WE
Hexadecimal Values	Begin with a "$" symbol	$0FF0 $80	
Decimal Values	No special symbol attached to the number	10 34	
Binary Values	Begin with the letter "b" attached to the number	b1010 b0011	
Numbers	Considered positive unless specifically noted as a negative value	5 -10	Voltage is often shown as positive: +3.3V
Blue Text	Linkable on-line	...refer to Chapter 7, License	
Bold	Reference sources, paths, emphasis	...see: **http://www.freescale.com/**	

Definitions, Acronyms, and Abbreviations

Definitions, acronyms and abbreviations for terms used in this document are defined below for reference.

A/D	Analog-to-Digital; a method of converting Analog signals to Digital values
ADC	Analog-to-Digital Converter; a peripheral on the 56F801x processor
56F801x	A family of processors with motor control peripherals
EMF	Electro-Motive Force
EOnCE^{TM}	Enhanced On-Chip Emulation; a debug bus and port was created to enable a designer to create a low-cost hardware interface for a professional-quality debug environment
Demo Board	Demonstration Board; a hardware platform which allows a customer to evaluate the silicon and develop his application
GPIO	General Purpose Input and Output port on Freescale's family of controllers; does not share pin functionality with any other peripheral on the chip and can only be set as an input, output, or level-sensitive interrupt input
IC	Integrated Circuit
JTAG	Joint Test Action Group; a bus protocol/interface used for test and debug
LED	Light Emitting Diode
OnCE^{TM}	On-Chip Emulation, a debug bus and port created to allow a means for low-cost hardware to provide a professional-quality debug environment
PCB	Printed Circuit Board
PWM	Pulse Width Modulation

References

The following sources were referenced to produce this manual:

[1] *DSP56800E Reference Manual*, DSP56800ERM, Freescale Semiconductor, Inc.

[2] *56F8000 Peripheral Reference Manual*, MC56F8000RM, Freescale Semiconductor, Inc.

[3] *56F8013 Technical Data*, MC56F8013, Freescale Semiconductor, Inc.

Chapter 1
Introduction

The 56F8000 Motor Control Board is used to demonstrate the motor control abilities of the 56F8013 processor and to provide a hardware tool allowing the development of applications.

1.1   Motor Control Demonstration System Architecture

The Motor Control Demonstration System is a combination of the 56F8000 Motor Control Board and a 56F8013 Demonstration Board, as shown in **Figure 1-1**. This combination of boards provides a 56F8013 part, small brushless DC motor, Hall-Effect sensors, RS-232 interface, user LEDs and user pushbutton switches.

The Motor Control Demonstration System is designed to provide a ready-made software development platform for small brushless DC motors. The motor may be controlled by its Hall-Effect sensors or by sensorless techniques. The Motor Control Demonstration System can be used to develop real-time software and hardware products. The Motor Control Demonstration System provides the features necessary for a user to write and debug software and to demonstrate the functionality of that software.
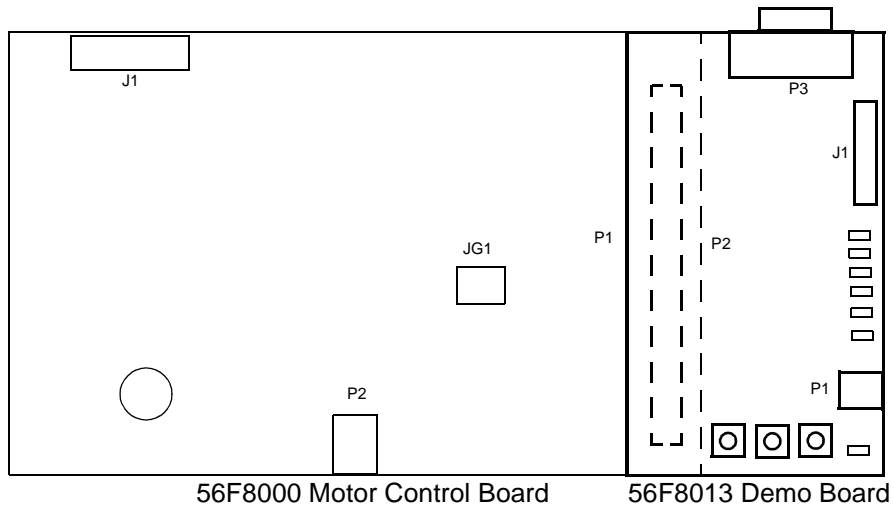
Figure 1-1.   Connection of the 56F8000 Motor Control & 56F8013 Demonstration Boards

An interconnection diagram is shown in **Figure 1-2** for connecting the PC, the external +9.0V DC power supply, the 56F8000 Motor Control Board and the 56F8013 Demonstration Board.
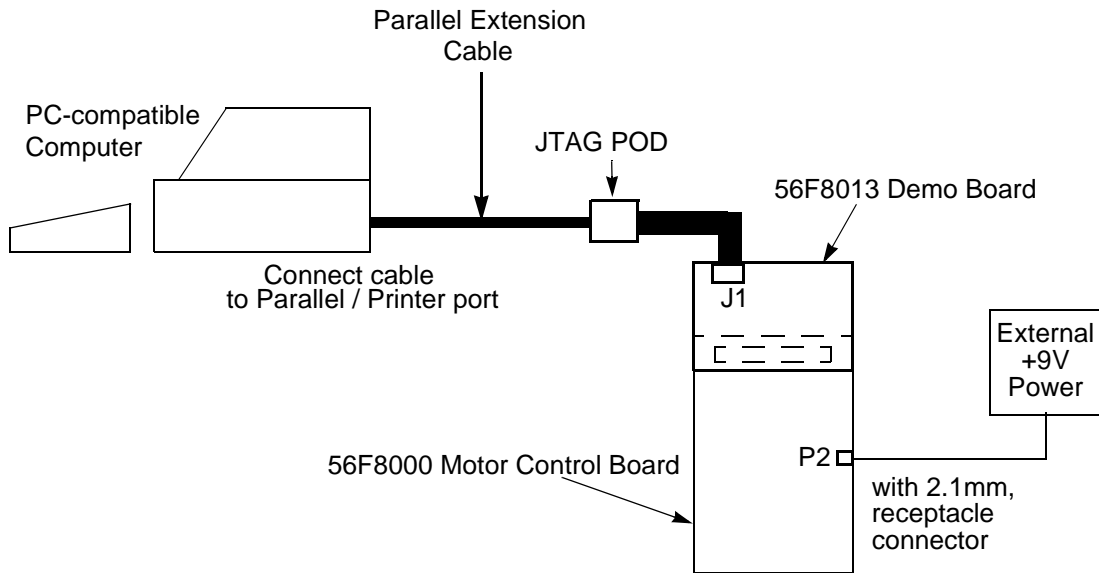

Figure 1-2.   Connecting the Motor Control Demonstration System

Perform the following steps to connect the Motor Control Demonstration System:

1. Connect the 56F8013 Demonstration Board to the 56F8000 Motor Control Board by pressing the two together, using P2 on the Demonstration Board and P1 on the Motor Control Board

2. Connect the parallel extension cable to the Parallel port of the host computer

3. Connect the other end of the parallel extension cable to the JTAG interface POD.

   — Connect the ribbon cable from the JTAG interface POD to J1on the 56F8013 Demonstration Board as shown in **Figure 1-2**, which provides the connection allowing the host computer to control the board

4. Make sure that the external +9V DC, 450mA power supply is **not** plugged into a +120V AC power source

5. Connect the 2.1mm output power plug from the external power supply into P2 on the 56F8000 Motor Control Board as shown in **Figure 1-2**.

6. Apply power to the external power supply
   The green Power-ON LED, LED7 on the 56F8013 Demonstration Board and LED1 on the 56F8000 Motor Control Board, will illuminate when power is correctly applied.

NOTE: Since the 56F8013 Demonstration Board is powered by the 56F8000 Motor Control Board, the power connection, P1, on the 56F8013 Demonstration Board is not used in this arrangement.

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Chapter 2
Technical Summary

The 56F8000 Motor Control Board is designed to be combined with the 56F8013 Demonstration Board. This combination provides a software development platform that allows brushless DC motor algorithms to be written and tested without the need to design and build a power stage. This platform supports the development of algorithms that use Hall-Effect sensors and Back-EMF signals for sensorless control.

The main features of the 56F8000 Motor Control Board, with board and schematic reference designators, include:

- Brushless Motor, Maxon EC-200187, 6W 9V [M1]

- Motor interface connector [J1]

- Input power connector [P2]

- Daughter Card connector, to allow the connection of the 56F8013 Demonstration Board [P1]

- LED power indicator [LED1]

- Motor Bus Voltage sense logic [R39, R40, R47]]

- Motor Bus Current sense logic [R57, U2]

- Back EMF Phase Voltage sense logic [R48-R56]

- Zero-Crossing logic [U1]

- Hall-Effect/Zero-Crossing Selector [JG1]

- 3-Phase H-Bridge Power stage [Q1-Q9]

- Power regulation logic [U4]

- (Optional) Five on-board real-time user debugging LEDs [LED2-6]

2.1 Brushless Motor

The 56F8000 Motor Control Board uses a Maxon EC-200187, designated as M1 on the board. The motor characteristics are listed in **Table 2-1**. For additional information, refer to the Maxon web site: **www.maxonmotorusa.com**

Table 2-1.   Motor Information

M1		
Characteristic	**Typical Value**	**Units**
Power Rating	6	W
Nominal Voltage	9.0	Volt
No-Load Speed	8600	rpm
Stall Torque	20	mNm
Speed / Torque Gradient	479.0	rpm / mNm
No-Load Current	110	mA
Terminal Resistance Phase-to-Phase	4.50	Ohm
Maximum Permissable Speed	12000	rpm
Maximum Contimuous Current at 5000rpm	1.03	A
Maximum Continuous Torque at 5000rpm	8.70	mNm
Maximum Efficiency	60.0	%
Torque Constant	9.5	mNm / A
Speed Constant	1007	rpm / v
Mechanical Time Constant	70.0	ms
Rotor Inertia	13.9	gcm^2
Terminal Inductance Phase-to-Phase	1.070	mH
Thermal Resistance Housing Ambient	6.8	K / W
Thermal Resistance Winding-Housing	7.4	K / W
Thermal Time Constant Windings	3.7	s
Thermal Time Constant Stator	16.1	s

2.2 Motor Connector

The 56F8000 Motor Control Board provides an interface connector, J1, for the brushless motor. This is a 12-position 1mm FFC/FPC connector, Waldom/Molex 52207-1290. This connector provides the power for the three phases of the motor and the Hall-Effect sensor signals. The pin-out of connector J1is listed in **Table 2-2**.

Table 2-2. Motor Interface Connector Description

J1	
Pin #	**Signal**
1	Phase 1 power
2	Phase 1 power
3	Phase 2 power
4	Phase 2 power
5	Phase 3 power
6	Phase 3 power
7	Ground
8	Hall Sensor 2
9	Hall Sensor 1
10	Hall Sensor3
11	+9.0V
12	No Connection

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2.3 Daughter Card Connector

The Daughter Card connector, P1, allows the connection of the 56F8013 Demonstration Board to the 56F8000 Motor Control Board. The Daughter Card connector is a 40-pin 0.1" pitch connector with signals for the PWM, ADC and GPIO peripheral ports. **Table 2-3** shows the Daughter Card connector's signal-to-pin assignments.

Table 2-3. Daughter Card Connector Description

P1			
Pin #	Signal	Pin #	Signal
1	+3.3V	2	NC
3	GND	4	GPIOA7 / $\overline{RESET}$ / V_{PP}
5	GPIOB7 / TXD / SCL	6	NC
7	GPIOB6 / RXD / SDA / CLKIN	8	NC
9	GPIOA0 / PWM0	10	GPIOC0 / ANA0
11	GPIOA1 / PWM1	12	GPIOC1 / ANA1
13	GPIOB4 / T0 / CLK0	14	GPIOC2 / V_{REFH} / ANA2
15	GPIOB5 / T1 / FAULT3	16	NC
17	GPIOB3 / MOSI / T3	18	GPIOC4 / ANB0
19	GPIOB2 / MISO / T2	20	GPIOC5 / ANB1
21	GPIOB0 / SCLK / SCL	22	GPIOC6 / V_{REFL} / ANB2
23	GPIOB1 / $\overline{SS}$ / SDA	24	NC
25	GPIOD0 / TDI	26	GPIOB1 / $\overline{SS}$ / SDA
27	GPIOD1 / TDO	28	GPIOB0 / SCLK / SCL
29	GPIOD2 / TCK	30	GPIOA2 / PWM2
31	GPIOD3 / TMS	32	GPIOA3 / PWM3
33	GPIOA6 / FAULT0	34	GPIOA4 / PWM4 / FAULT1 / T2
35	NC	36	GPIOA5 / PWM5 / FAULT2 / T3
37	NC	38	NC
39	NC	40	NC

2.4 Motor Bus Voltage Feedback

Signal conditioning on the 56F8000 Motor Control Board provides a Motor Bus Voltage feedback signal proportional to the Motor Bus Voltage; refer to **Figure A-2**. The Motor Bus Voltage is scaled down by a voltage divider consisting of R39, R47, and R40. These values are chosen such that a +9V maximum Motor Bus Voltage corresponds to +3.3V, which is the maximum input level for the Analog-to-Digital Converter on the 56F8013 Demonstration Board.

2.5 Motor Bus Current Feedback

A Motor Bus Current feedback signal proportional to the Motor Bus Current is sampled by resistor R57 and amplified to provide a usable A/D input; refer to **Figure A-2**. This circuit provides a voltage output with a gain of 8.26 and a voltage offset of +1.65V, allowing the measurement of positive and negative currents. A negative 1A of current would result in an output voltage of 0V; 0A would produce an output of +1.65V, and a positive 1A would result in an output voltage of +3.3V. The equation for the Motor Bus Current feedback measurement is:

$$V_{out} = (MotorCurrent * 1.65) + 1.65 \ (Volts)$$

This circuit only measures the current, it does not limit the current. All current limiting for this board must be performed in the controller algorithms.

2.6 Back-EMF / Zero-Crossing Feedback

The Back-EMF and Zero-Crossing feedback signals support Brushless DC motor sensorless algorithms.

For Back-EMF signal conditioning, each motor phase voltage is scaled down by a voltage divider to produce a maximum +3.3V signal for the processor's A/D input; refer to **Figure A-2**. The input phase voltage signal is scaled based on a maximum of +9V.

For Zero-Crossing signal conditioning, each motor phase voltage is compared with the motor's bus voltage; refer to **Figure A-3**. When the phase voltage is greater than half the Motor Bus Voltage, the output of the comparator is +3.3V. When the phase voltage is less than half the Motor Bus Voltage, the output of the caparator is +0V.

2.7 Hall-Effect / Zero-Crossing Selector

The 56F8000 Motor Control Board provides a Hall-Effect / Zero-Crossing selector, JG1. The selector allows the user to choose either the three Hall-Effect sensors or the three Zero-Crossing

signals; see **Table 2-4**. The selected signals are used by the 56F8013 Demonstration Board as inputs on its T0-T2 ports; refer to **Figure A-4**.

Table 2-4.   Hall-Effect / Zero-Crossing Selector Options

JG1			
Zero-Crossing		**Hall-Effect**	
Pin #	**Signal**	**Pin #**	**Signal**
1 - 2	Zero-Crossing Phase C to T2	2 - 3	Hall Sensor 3 to T2
4 - 5	Zero-Crossing Phase A to T0	5 - 6	Hall Sensor 1 to T0
7 - 8	Zero-Crossing Phase B to T1	8 - 9	Hall Sensor 2 to T1

2.8   Debug LED Option

As an option, five low-current LEDs can be installed on the board to allow real-time program debugging. These LEDs allow the programmer to monitor program execution without having to stop the program during debugging; refer to **Figure A-1**. Setting GPIOB0, GPIOB1, GPIOB5, GPIOA6, or GPIOC2 to a Logic Zero value will turn on the associated LED.

2.9   Power Supply

The main power input to the 56F8000 Motor Control Board, +9V DC at 450mA, is through a 2.1mm coax power jack, P2. This input power passes through a reverse power-blocking diode to provide a DC supply input for the +3.3V voltage regulator, U4, and the motor. This is the power supply provided with the 56F8013 Demonstration Board Kit, which requires less than 200mA; the remaining current is available for the 56F8000 Motor Control Board. The 56F8000 Motor Control Board provides +3.3V DC voltage regulation for the processor, ADC, JTAG interface and supporting logic; refer to **Figure A-6**. Additional voltage regulation logic is provided on the 56F8013 Demonstration Board to create a low-noise +3.3V DC voltage to the processor's A/D peripheral. Power applied to the 56F8000 Motor Control Board is indicated with a Power-ON LED, referenced as LED1.

2.10   Test Points

The 56F8000 Motor Control board has two test points:

- +3.3V, TP1
- Digital Ground (GND), TP2
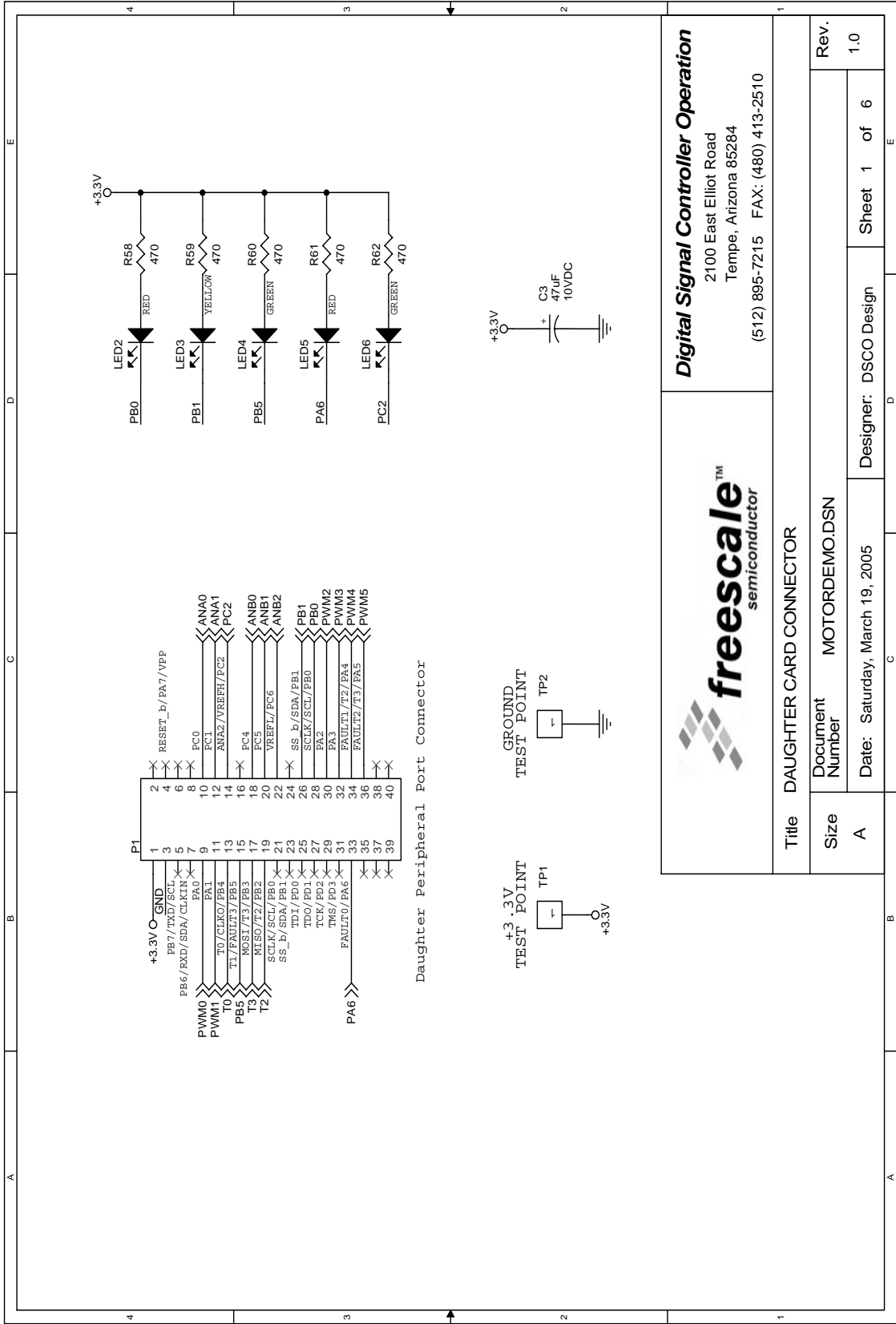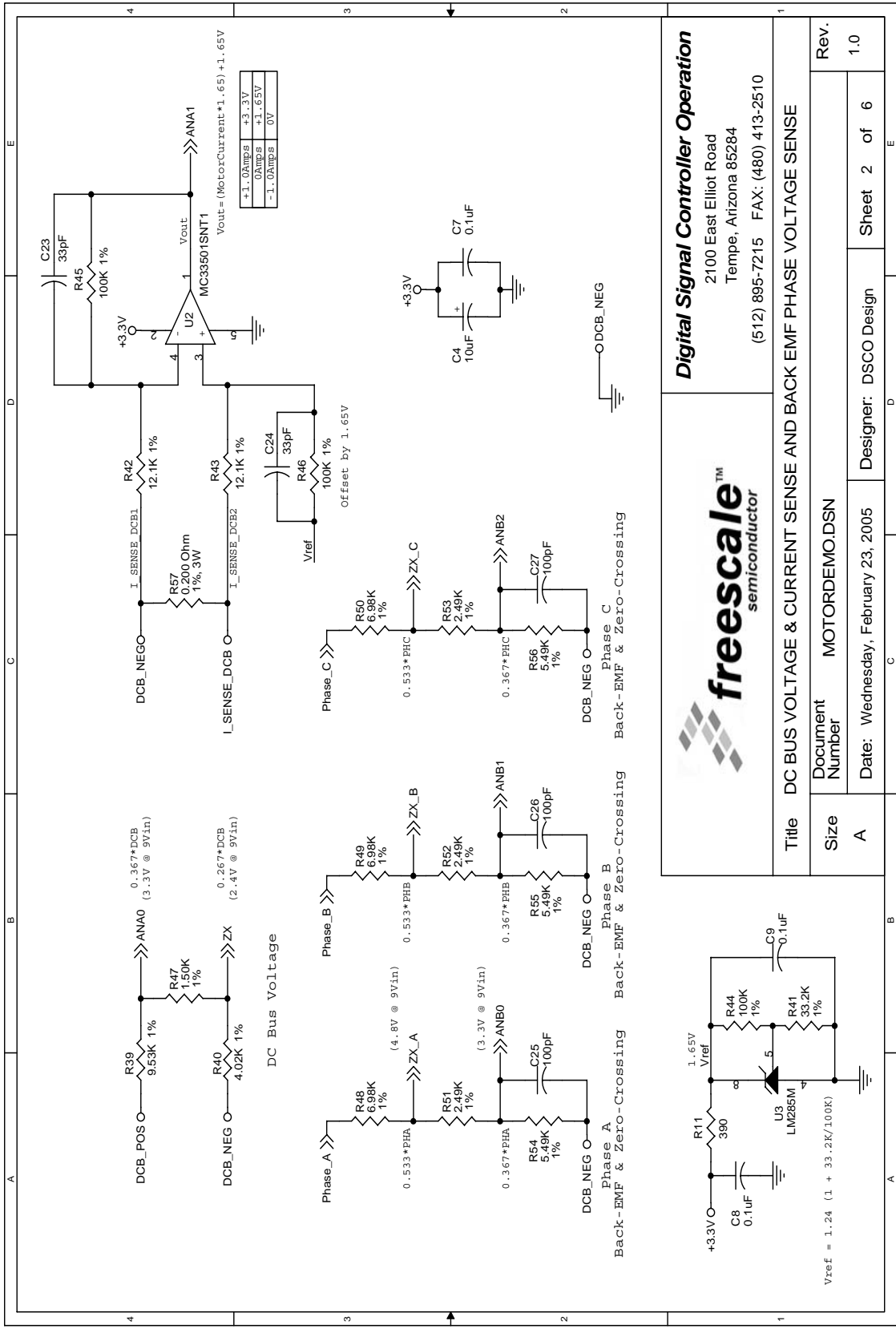
Appendix A
56F8000 Motor Control Schematics

Figure A-1. Daughter Card Connector

Figure A-2. DCBus Voltage and Current Sense and Back-EMF Phase Voltage Sense

Figure A-3. Zero-Crossing Logic

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56F8000 Motor Control Schematics, Rev. 0
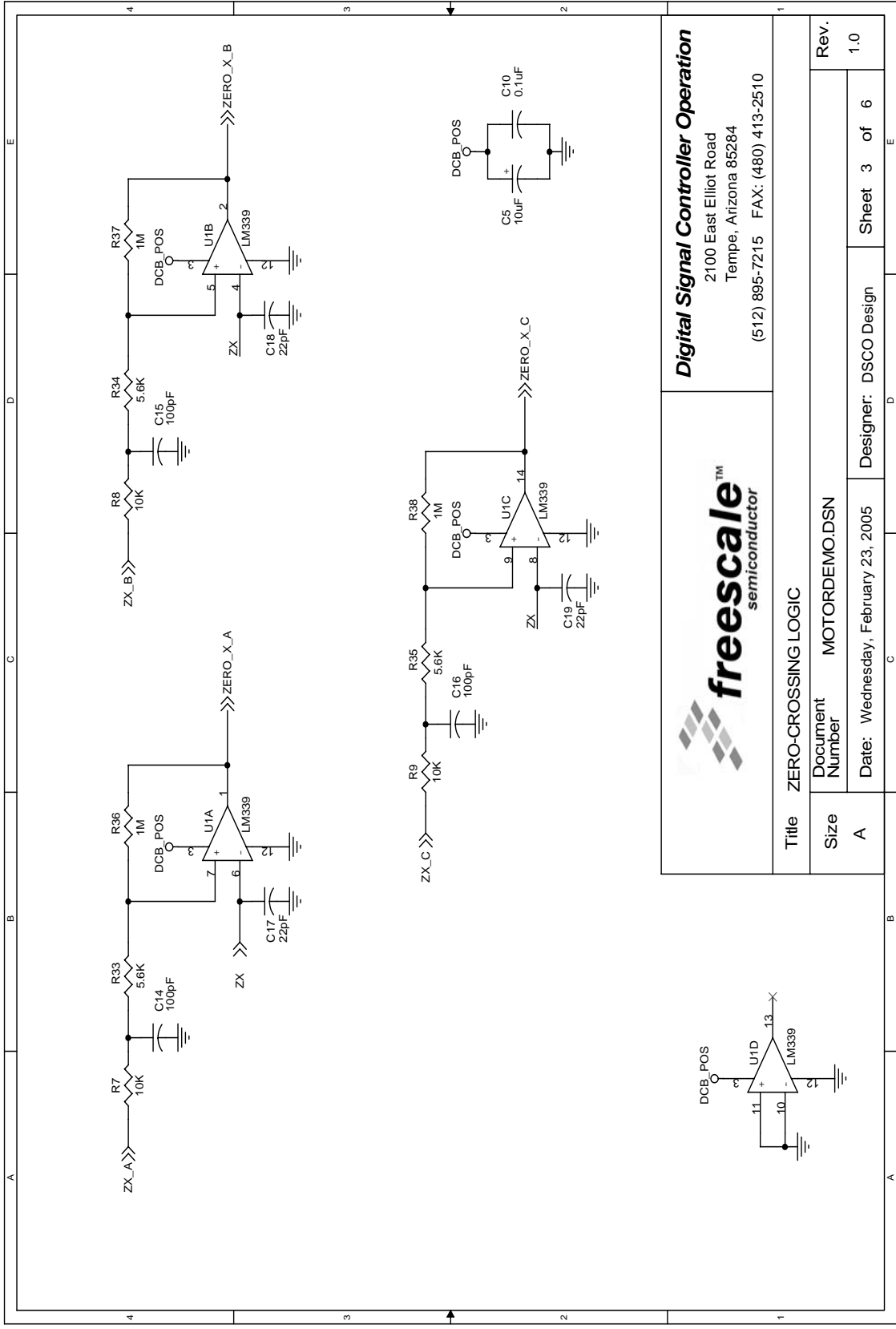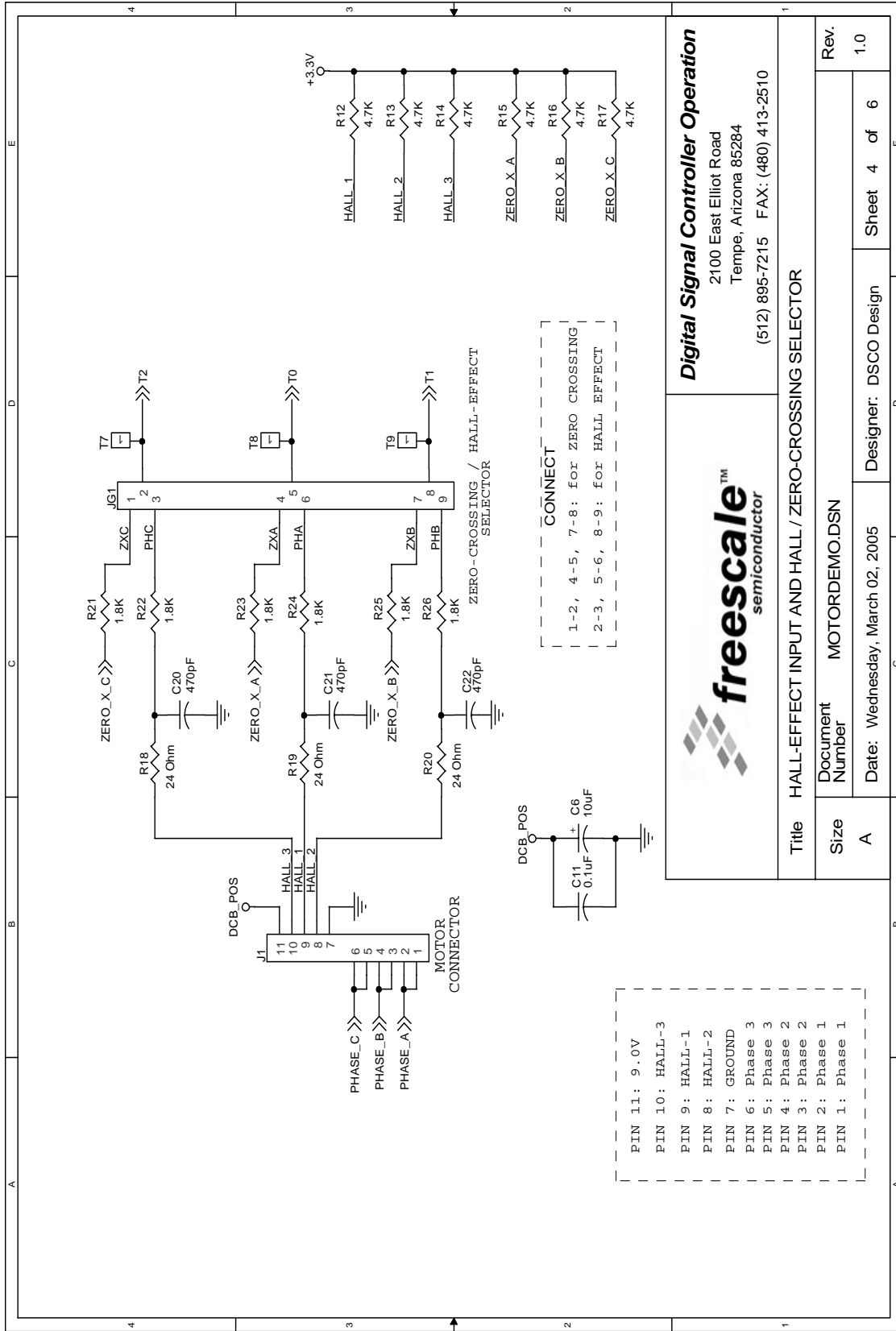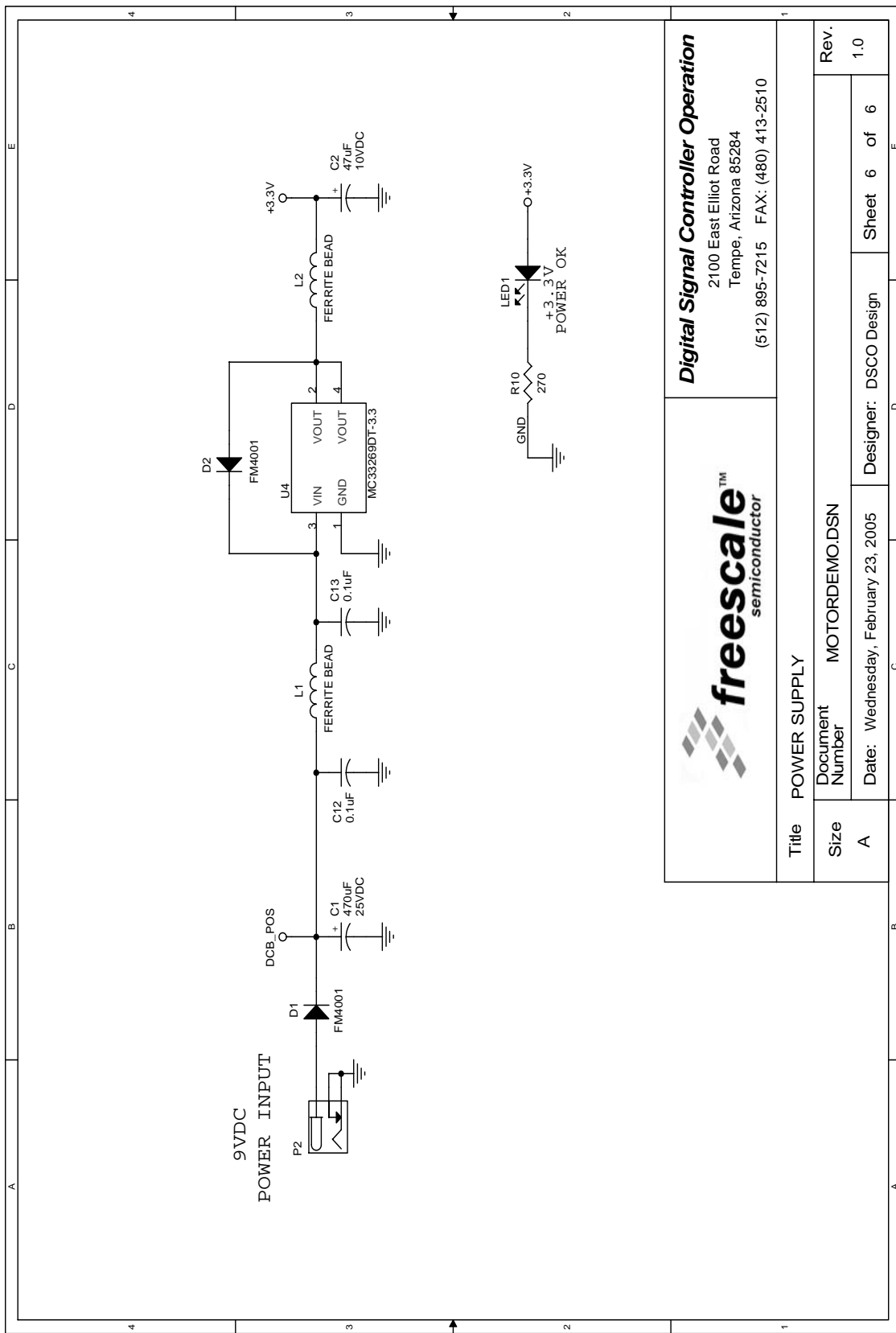
Figure A-4. Hall-Effect Input and Hall / Zero-Crossing Selector
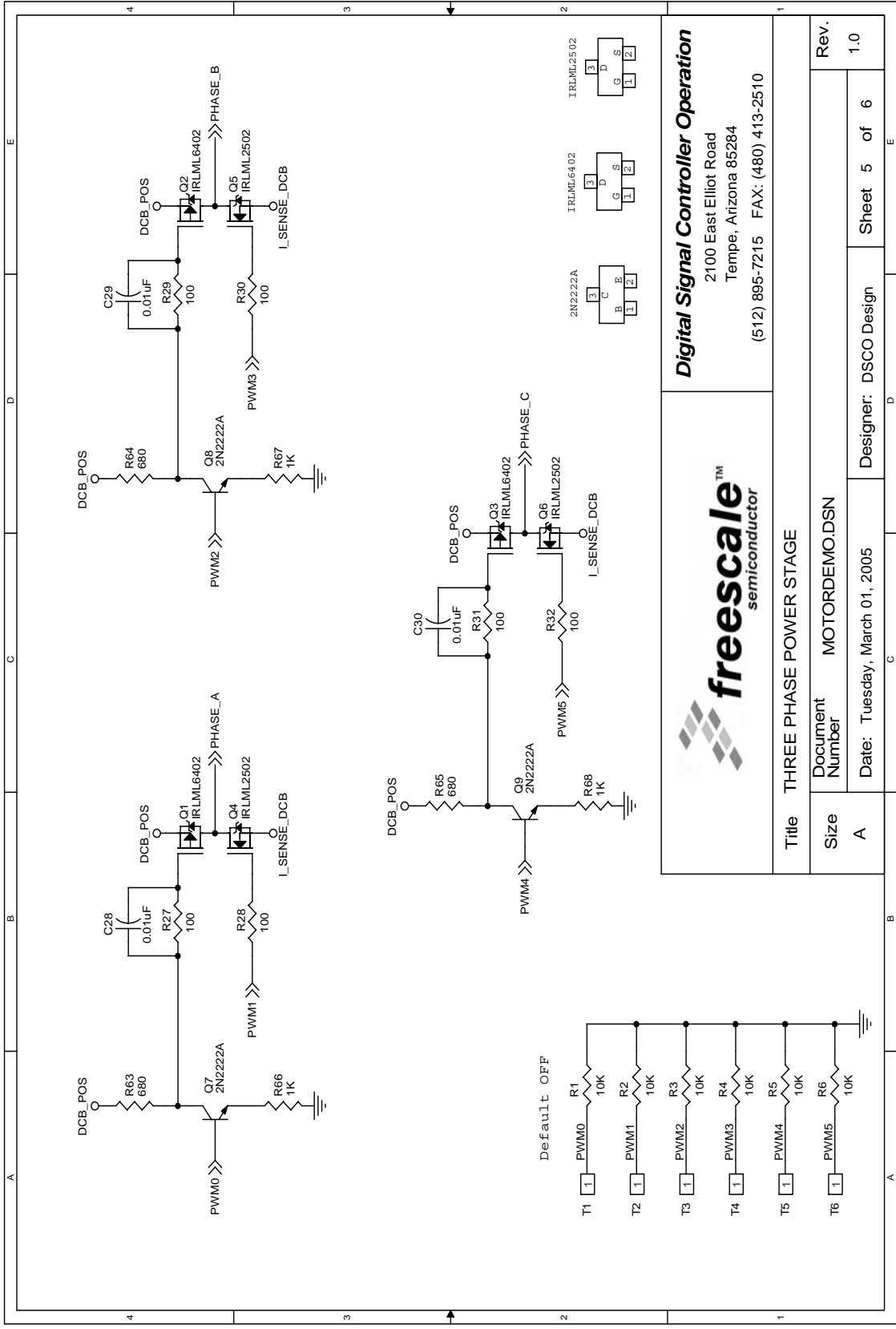
Digital Signal Controller Operation

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Rev.
1.0

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Designer: DSCO Design

Title   HALL-EFFECT INPUT AND HALL / ZERO-CROSSING SELECTOR

Document
Number   MOTORDEMO.DSN

Date: Wednesday, March 02, 2005

Size
A

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+3.3V

R12 4.7K   HALL_1
R13 4.7K   HALL_2
R14 4.7K   HALL_3
R15 4.7K   ZERO X A
R16 4.7K   ZERO X B
R17 4.7K   ZERO X C

T7   T2
T8   T0
T9   T1

JG1
1 2 3
4 5 6
7 8 9

ZXC PHC
ZXA PHA
ZXB PHB

ZERO-CROSSING / HALL-EFFECT
SELECTOR

CONNECT

1-2, 4-5, 7-8: for ZERO CROSSING
2-3, 5-6, 8-9: for HALL EFFECT

R21 1.8K   R22 1.8K
R23 1.8K   R24 1.8K
R25 1.8K   R26 1.8K

ZERO_X_C
ZERO_X_A
ZERO_X_B

C20 470pF
C21 470pF
C22 470pF

R18 24 Ohm
R19 24 Ohm
R20 24 Ohm

DCB_POS

HALL_3
HALL_1
HALL_2

J1
11 10 9 8 7
6 5 4 3 2 1

MOTOR
CONNECTOR

PHASE_C
PHASE_B
PHASE_A

DCB_POS

C6 10uF
C11 0.1uF

PIN 11: 9.0V
PIN 10: HALL-3
PIN 9: HALL-1
PIN 8: HALL-2
PIN 7: GROUND
PIN 6: Phase 3
PIN 5: Phase 3
PIN 4: Phase 2
PIN 3: Phase 2
PIN 2: Phase 1
PIN 1: Phase 1

Figure A-5. 3-Phase Power Stage

Figure A-6. Power Supply

Appendix B
56F8000 Motor Control Bill of Material

Qty	Description	Ref. Designators	Vendor Part #
Motor			
1	Brushless DC Motor	M1	Maxon, EC-200187
Integrated Circuits			
1	Voltage Comparitor	U1	National Semiconductor, LM339AM
1	Op Amp	U2	ON Semiconductor, MC33501SNT1
1	Voltage Reference	U3	National Semiconductor, LM285M
1	+3.3V Voltage Regulator	U4	ON Semiconductor, MC33269DTRK-3
Resistors			
9	10K Ω, 5%, 0805	R1 ,R2, R3, R4, R5, R6, R7, R8, R9	SMEC, RC73L2A103JT
1	270 Ω, 5%, 0805	R10	SMEC, RC73L2A271JT
1	390 Ω, 5%, 0805	R11	SMEC, RC73L2A391JT
6	4.7K Ω, 5%, 0805	R12, R13, R14, R15, R16, R17	SMEC, RC73L2A472JT
3	24 Ω, 5%, 0805	R18, R19, R20	SMEC, RC73L2A240JT
6	1.8K Ω, 5%, 0805	R21, R22, R23, R24, R25, R26	SMEC, RC73L2A182JT
6	100 Ω, 5%, 0805	R27, R28, R29, R30, R31, R32	SMEC, RC73L2A101JT
3	5.6K Ω, 5%, 0805	R33, R34, R35	SMEC, RC73L2A562JT
3	1M Ω, 5%, 0805	R36, R37, R38	SMEC, RC73L2A105JT
1	9.53K Ω, 1%, 0805	R39	SMEC, RC73L2A9531FT
1	4.02K Ω, 1%, 0805	R40	SMEC, RC73L2A4021FT
1	33.2K Ω, 1%, 0805	R41	SMEC, RC73L2A3322FT

Qty	Description	Ref. Designators	Vendor Part #
2	12.1K Ω, 1%, 0805	R42, R43	SMEC, RC73L2A1212FT
3	100K Ω, 1%, 0805	R44, R45, R46	SMEC, RC73L2A1003FT
1	150K Ω, 1%, 0805	R47	SMEC, RC73L2A1501FT
3	6.98K Ω, 1%, 0805	R48, R49, R50	SMEC, RC73L2A6981FT
3	2.49K Ω, 1%, 0805	R51, R52, R53	SMEC, RC73L2A2491FT
3	5.49K Ω, 1%, 0805	R54, R55, R56	SMEC, RC73L2A5491FT
3	680 Ω, 5%, 0805	R63, R64, R65	SMEC, RC73L2A681JT
3	1K Ω, 5%, 0805	R66, R67, R68	SMEC, RC73L2A102JT
5	470 Ω, 5%, 0805	R58, R59, R60, R 61, R62 (Optional)	SMEC, RC73L2A471JT
1	0.200 Ω, 1%, 3W	R57	OHMITE, 13FR200
Inductors			
2	FERRITE BEAD,	L1, L2	Panasonic, EXC-ELSA35V
LEDs			
1	Green LED, 1206	LED1	Agilent, HSMG-C650
2	Red LED, 1206	LED2, LED5 (Optional)	Agilent, HSMS-C650
1	Yellow LED, 1206	LED3 (Optional)	Agilent, HSMY-C650
2	Green LED, 1206	LED4, LED6 (Optional)	Agilent, HSMG-C650
Diode			
2	S2B-FM401, SMA	D1, D2	Vishay, DL4001DICT

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Qty	Description	Ref. Designators	Vendor Part #
Capacitors			
1	470μF, 25VDC, ELECT-G	C1	Panasonic, EEV-FC1C471P
2	47μF, 16VDC,ELECT-C	C2, C3	Panasonic, ECE-V1CA470WR
3	10μF, 16VDC, ELECT-B	C4, C5, C6	Panasonic, EEV-FC1C100R
7	0.1μF, 0805	C7, C8, C9, C10, C11, C12, C13	SMEC, MCCE104K2NRT
6	100pF, 0805	C14, C15, C16, C25, C26, C27	SMEC, MCCE101J2NOT
3	22pF, 0805	C17, C18, C19	SMEC, MCCE220J2NOT
3	470pF, 0805	C20, C21, C22	SMEC, MCCE471J2NOT
2	33pF, 0805	C23, C24	SMEC, MCCE330J2NOT
3	0.01μF, 0805	C28, C29, C30	SMEC, MCCE104K2NRT
Test Points			
1	+3.3V Test Point	TP1	KEYSTONE, 5000, RED
1	GND Test Point	TP2	KEYSTONE, 5001, BLACK
Connectors			
1	40x2 Header	P1	SAMTEC, TSW-140-07-S-D
1	2.1mm Power Connector	P2	Switchcraft, RAPC-722
1	Motor FPC Connector	J1	MOLEX, 52207-1190
1	3x3 Header	JG1	SAMTEC, TSW-103-07-S-T
1	7x2 JTAG Header	J1	SAMTEC, TSW-107-07-S-D
Transistors			
3	N-Channel MOSFET	Q1, Q2, Q3	International Rectifier, IRLML6402
3	P-Channel MOSFET	Q4, Q5, Q6	International Rectifier, IRLML2502
3	General Purpose NPN Transistor	Q7, Q8, Q9	SMEC, MMBT2222A
Miscellaneous			
4	Stand-off Post, 4-40		Aluminum 0.25" Hex Female, 0.375"
4	4-40 Screws		SAE 4-40 machine screw, 0.375"
3	Shunt		Samtec, SNT-100-BL-T

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